Pi Touch Display Kit
User Guide

October 2026

Revision 015

SPTM20XP *Strato Pi Mini Touch Display Kit with Raspberry Pi 3 Model B+*
SPTB30XP *Strato Pi Base Touch Display Kit with Raspberry Pi 3 Model B+*
SPTB30X42 *Strato Pi Base Touch Display Kit with Raspberry Pi 4 Model B 2GB*
SPTB30X44 *Strato Pi Base Touch Display Kit with Raspberry Pi 4 Model B 4GB*
SPTB30X48 *Strato Pi Base Touch Display Kit with Raspberry Pi 4 Model B 8GB*
SPTU30XP *Strato Pi UPS Touch Display Kit with Raspberry Pi 3 Model B+*
SPTU30X42 *Strato Pi UPS Touch Display Kit with Raspberry Pi 4 Model B 2GB*
SPTU30X44 *Strato Pi UPS Touch Display Kit with Raspberry Pi 4 Model B 4GB*
SPTU30X48 *Strato Pi UPS Touch Display Kit with Raspberry Pi 4 Model B 8GB*
SPTC12XP *Strato Pi CAN Touch Display Kit with Raspberry Pi 3 Model B+*
SPTC12X42 *Strato Pi CAN Touch Display Kit with Raspberry Pi 4 Model B 2GB*
SPTC12X44 *Strato Pi CAN Touch Display Kit with Raspberry Pi 4 Model B 4GB*
SPTC12X48 *Strato Pi CAN Touch Display Kit with Raspberry Pi 4 Model B 8GB*
IPTB20RP *Iono Pi Touch Display Kit with Raspberry Pi 3 Model B+*
IPTB20R42 *Iono Pi Touch Display Kit with Raspberry Pi 4 Model B 2GB*
IPTB20R44 *Iono Pi Touch Display Kit with Raspberry Pi 4 Model B 4GB*
IPTB20R48 *Iono Pi Touch Display Kit with Raspberry Pi 4 Model B 8GB*

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Be sure to always remove the power supply before handling the kit. Don't touch any components on the Raspberry Pi card or other cards while the device is on.

Follow all applicable electrical safety standards, guidelines, specifications and regulations for installation, wiring and operations of the Pi Touch Display Kit.

Carefully and fully read this user guide before installation.

The Pi Touch Display Kit is not authorised for use in safety-critical applications where a failure of the product would reasonably be expected to cause personal injury or death. Safety-critical applications include, without limitation, life support devices and systems, equipment or systems for the operation of nuclear facilities and weapons systems. The kit is neither designed nor intended for use in critical military or aerospace applications or environments and for automotive applications or environment. Customer acknowledges and agrees that any such use of the Pi Touch Display Kit is solely at Customer's risk, and that Customer is solely responsible for compliance with all legal and regulatory requirements in connection with such use.

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Safety information

Carefully and fully read this user guide before installation and retain it for future reference.

Qualified personnel

The product described in this manual must be operated only by personnel qualified for the specific task and installation environment, in accordance with all relevant documentation and safety instructions. A qualified person should be capable of fully identifying all installation and operation risks and avoid potential hazards when working with this product.

Hazard levels

This manual contains information you must observe to ensure your personal safety and prevent damage to property. Safety information in this manual are highlighted by the safety symbols below, graded according to the degree of danger.



Indicates a hazardous situation which, if not avoided, **will** result in death or serious personal injury.



Indicates a hazardous situation which, if not avoided, **may** result in death or serious personal injury.



Indicates a hazardous situation which, if not avoided, can result in minor or moderate personal injury.



Indicates a situation which, if not avoided, can result in damage of property.

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Safety instructions

General safety instructions

Protect the unit against moisture, dirt and any kind of damage during transport, storage and operation. Do not operate the unit outside the specified technical data.

Never open the housing. If not otherwise specified, install in closed housing (e.g. distribution cabinet). Earth the unit at the terminals provided, if existing, for this purpose. Do not obstruct cooling of the unit. Keep out of the reach of children.



Life threatening voltages are present within and around an open control cabinet.

When installing this product in a control cabinet or any other areas where dangerous voltages are present, always switch off the power supply to the cabinet or equipment.



Risk of fire if not installed and operated properly.

Follow all applicable electrical safety standards, guidelines, specifications and regulations for installation, wiring and operations of this product.

The Raspberry Pi board could generate a substantial amount of heat when the software forces the CPU and/or GPU to operate at high load levels. Ensure that the product is properly installed and ventilated to prevent overheat.



The connection of expansion devices to this product may damage the product and other connected systems, and may violate safety rules and regulations regarding radio interference and electromagnetic compatibility.

Use only appropriate tools when installing this product. Using excessive force with tools may damage the product, alter its characteristics or degrade its safety.

Battery and external rechargeable battery

This product uses a small lithium non-rechargeable battery to power its internal real time clock (RTC). It also optionally uses an external rechargeable lead-acid battery for the uninterruptible power supply.

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WARNING

Improper handling of lithium and lead-acid batteries can result in an explosion of the batteries and/or release of harmful substances.

Worn-out or defective batteries can compromise the function of this product.

Replace the RTC lithium battery before it is completely discharged. The lithium battery must be replaced only with an identical battery. See the "Replacing the RTC backup battery" section for instructions.

Do not throw lithium batteries into fire, do not solder on the cell body, do not recharge, do not open, do not short-circuit, do not reverse polarity, do not heat above 100°C and protect from direct sunlight, moisture and condensation.

Only use a lead-acid battery with electrical ratings recommended in the technical specifications for this product.

Follow the battery manufacturer's instructions when installing the external UPS battery (not provided).

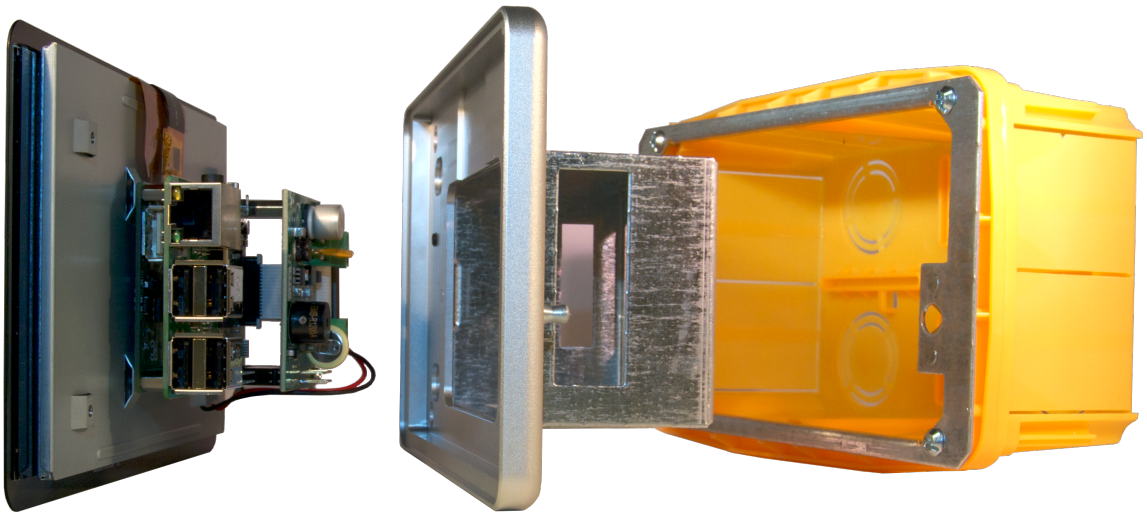
Dispose of used batteries according to local regulations and the battery manufacturer's instructions.

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Introduction

The Pi Touch Display Kit is a factory-assembled touch panel computer kit based on the Raspberry Pi computer board, the Raspberry Pi 7” Touch Display and the Strato Pi board (Mini, Base, UPS or CAN version) or the Iono Pi board, enclosed in a rugged, high-quality aluminium and steel chassis, that can be installed in-wall with its optional back-box mount.





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Kit Components

The kit is composed of:

- Pi Touch Display Mechanical Kit (XPTM10X)
- Raspberry Pi version 3 model B+ or Raspberry Pi version 4 model B
- Raspberry Pi Touch Display
- Strato Pi board (SPBM20X, SPBB30X, SPBU30X or SPBC12X) or Iono Pi board (IPBB20R)
- Optional SPBF10X Strato Pi Fan active cooling temperature controlled high performance fan
- Optional Wall Mount Back Box (XPTB10X).

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Features

With Strato Pi Mini board:

- ✓ 9-28Vdc power supply, with surge and reverse polarity protection, and 1.1A resettable fuse
- ✓ real time clock with replaceable CR1025 back-up battery (not included)
- ✓ embedded Microchip ATECC608A secure element chip
- ✓ on-board buzzer, connected to an I/O pin of the Raspberry Pi board, for acoustic feedback
- ✓ on-board power-on LED
- ✓ high-current stabilised 5Vdc output terminal block
- ✓ optional SPBF10X Strato Pi Fan active cooling temperature controlled high performance fan
- ✓ power supply on screw terminal block.

With Strato Pi Base board:

- ✓ 9-28Vdc power supply, with surge and reverse polarity protection, and 2.2A resettable fuse
- ✓ real time clock with replaceable CR1025 Lithium / Manganese Dioxide back-up battery
- ✓ standard RS-232 and RS-485 interfaces to the Raspberry Pi serial line, with opto-isolator and electrostatic discharge protection.
- ✓ on-board buzzer, connected to a GPIO pin of the Raspberry Pi board, for acoustic feedback
- ✓ hardware watchdog implemented in the Strato Pi board, fully independent from the Raspberry Pi, controlled via the GPIO pins of the Raspberry Pi board
- ✓ integrated boot loader for the Strato Pi micro-controller, allowing in-field firmware upgrades directly from the Raspberry Pi
- ✓ embedded Microchip ATECC608A secure element chip
- ✓ optional SPBF10X Strato Pi Fan active cooling temperature controlled high performance fan
- ✓ power supply and serial connections on a screw terminal block
- ✓ on-board LEDs for power supply and serial line activity.

With Strato Pi UPS board:

- ✓ 9-28Vdc power supply, with surge and reverse polarity protection, and 2.2A resettable fuse
- ✓ real time clock with replaceable CR1025 Lithium / Manganese Dioxide back-up battery
- ✓ standard RS-232 and RS-485 interfaces to the Raspberry Pi serial line, with opto-isolator and electrostatic discharge protection

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- ✓ on-board buzzer, connected to a GPIO pin of the Raspberry Pi board, for acoustic feedback
- ✓ hardware watchdog implemented in the Strato Pi board, fully independent from the Raspberry Pi, controlled via the GPIO pins of the Raspberry Pi board
- ✓ integrated boot loader for the Strato Pi micro-controller, allowing in-field firmware upgrades directly from the Raspberry Pi
- ✓ embedded Microchip ATECC608A secure element chip
- ✓ on-board LEDs for power supply and serial line activity
- ✓ optional SPBF10X Strato Pi Fan active cooling temperature controlled high performance fan
- ✓ power supply and serial connections on a screw terminal block
- ✓ integrated uninterruptible power supply, with external lead-acid 12V battery
- ✓ 2.2A resettable fuse on battery input
- ✓ auxiliary power supply output voltage, to power external devices through Strato Pi UPS
- ✓ simple UPS status and control via the GPIO pins of the Raspberry Pi board
- ✓ on-board LED for battery operations status.

With Strato Pi CAN board:

- ✓ 9-65Vdc power supply, with surge and reverse polarity protection, and 1.3A resettable fuse
- ✓ Controller Area Network (CAN) V2.0B interface, support speeds up to 1 Mb/s, with opto-isolator and electrostatic discharge protection
- ✓ standard RS-485 interface to the Raspberry Pi serial line, with opto-isolator[1] and electrostatic discharge protection
- ✓ up to 2.5A max current to the 5V Raspberry Pi power supply input pins (at 24Vdc)
- ✓ embedded Microchip ATECC608A secure element chip
- ✓ real time clock with replaceable CR1025 Lithium / Manganese Dioxide back-up battery
- ✓ one relay with change-over (CO), Single Pole Double Throw (SPDT) terminals
- ✓ on-board buzzer, connected to an I/O pin of the Raspberry Pi board, for acoustic feedback
- ✓ configurable hardware watchdog implemented in the Strato Pi board, fully independent from the Raspberry Pi, controlled via the I/O pins of the Raspberry Pi board
- ✓ on-board LEDs for power supply, RS-485 and CAN bus activity
- ✓ optional SPBF10X Strato Pi Fan active cooling temperature controlled high performance fan
- ✓ power supply and serial connections on a screw terminal block.

[1] The RS-485 and CAN interfaces are independently opto-isolated, but are powered by a single galvanically isolated DC-DC converter. This means that the RS-485 lines are not galvanically isolated from the CAN lines.

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With Iono Pi board:

- ✓ 9÷28Vdc power supply, with surge and reverse polarity protection, and 2.2A resettable fuse
- ✓ 4 power relay outputs rated for 6A at 250V
- ✓ 2 analog voltage inputs 0÷30V
- ✓ 2 analog voltage inputs 0÷3V on internal pin-headers
- ✓ 7 configurable digital input/output pins, for potential-free or voltage inputs, TLL input/ ouptuts and open collector outputs
- ✓ 1-Wire and Wiegand support
- ✓ real time clock with replaceable CR1025 Lithium / Manganese Dioxide back-up battery
- ✓ embedded Microchip ATECC608A secure element chip
- ✓ 2 on-board LEDs, one for power supply and one controlled by a Pi's GPIO line
- ✓ optional SPBF10X Strato Pi Fan active cooling temperature controlled high performance fan
- ✓ power supply and I/O connections on a screw terminal block.

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Usage and connections

Hardware installation

The Pi Touch Display Kit is shipped fully assembled. You will only have to access the Raspberry Pi board to install your microSD card, and connect the power and other optional cables.

Two M4 threaded holes in the back of the display panel are available to screw the display directly to a panel board. A optional back box is also available for in-wall installations.

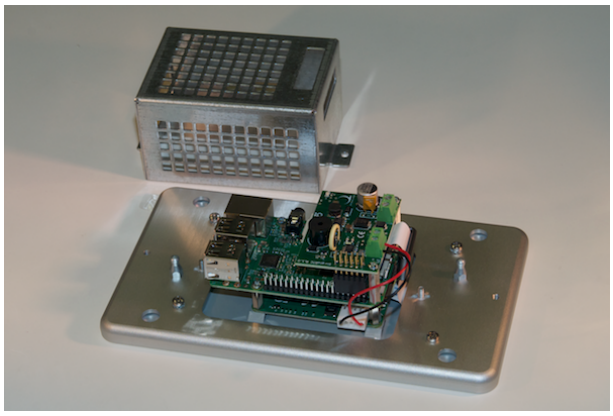
NOTICE

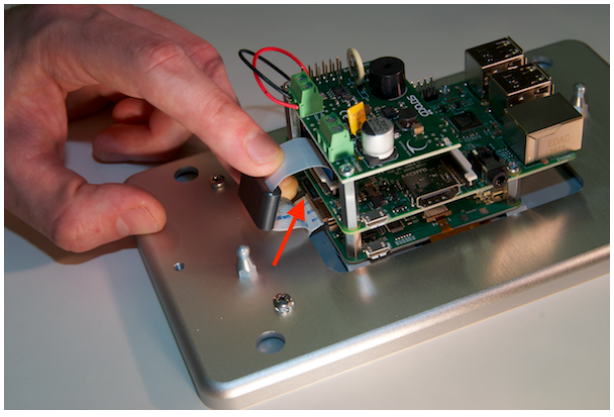
Before opening the case, disconnect all power sources, any connection to external devices, including USB cables, and disconnect the UPS external battery.

microSD installation

As the microSD socket is behind the flat cable that connects the Pi board with the display control board, there is no direct access to the microSD socket when the kit is assembled. You will need to remove the back steel cradle to expose the electronic boards to insert and extract the microSD card.









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1. Remove power and disconnect all other connections to the Pi Touch Display Kit
2. Lay the Pi Touch Display Kit face down on a soft surface to avoid scratching
3. Unscrew the two lock nuts to free the back cradle from the aluminium display frame
4. Gently lift the cradle; pay attention not to damage the boards and connectors
5. Locate the microSD card socket, on the Raspberry Pi board, directly behind the white flat cable. The flat cable has a large ferrite toroid around it. It is not a problem if the toroid slides up or down, but never remove the toroid
6. Gently move the cable to have enough room to insert the microSD card in its socket; the card should be inserted with its contacts facing up (toward the back of the unit)
7. Once the card is installed, check that the flat cable is still firmly connected on both sides; if not, gently lift the connector's locks, replace the cable and push the locks back in position
8. Ensure that the toroid is not directly in contact with the microSD card, to avoid damage to the card when the cradle is re-installed
9. Gently place the cradle back, aligning the mounting screws on the sides; pay attention not to damage the boards, connectors, and internal cables
10. Screw the two lock nuts.

Power supply

The Pi Touch Display Kit can be powered with DC voltage only through the terminal block of the installed Strato Pi or Iono Pi board:

✓ With Strato Pi CAN board: DC nominal voltage range 12V to 65V;

✓ With Strato Pi Mini, Base or UPS or Iono Pi board: DC nominal voltage range 12V to 28V.

Respect the correct polarity shown in the schematic diagram (+ -) of the board. The power supply circuit implements reverse polarity protection using an auto resetting fuse and surge protection.

Never connect the Raspberry Pi USB power plug.

Refer to the user guide of the installed Strato Pi or Iono Pi board for more details.

Wiring and GPIO operations

Refer to the appropriate Strato Pi or Iono Pi board user guide for detailed instructions.

Replacing the RTC backup battery

Both the Strato Pi and the Iono Pi boards have a hardware real time clock with a dedicated long-life non-rechargeable back-up battery.

The battery is only used to power the RTC chip when power is not available (when the Raspberry Pi is off). Depending on operating conditions it should last up to two years if not powered, more if the board receives external power.

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Refer to the appropriate Strato Pi or Iono Pi board user guide for detailed instructions on replacing the RTC backup battery.

WARNING

Improper handling of lithium batteries can result in an explosion of the batteries and/or release of harmful substances.

Worn-out or defective batteries can compromise the function of this product.

KEEP OUT OF REACH OF CHILDREN. Swallowing may lead to serious injury or death in as little as 2 hours due to chemical burns and potential perforation of the esophagus. Immediately see doctor.

Replace the RTC lithium battery before it is completely discharged. Replace the battery every 5 years even if the battery is still working properly. The lithium battery must be replaced only with an identical **CR1025** Lithium / Manganese Dioxide (Li/MnO2) battery.

Do not throw lithium batteries into fire, do not solder on the cell body, do not recharge, do not open, do not short-circuit, do not reverse polarity, do not heat above 100°C and protect from direct sunlight, moisture and condensation.

Dispose of used batteries according to local regulations and the battery manufacturer's instructions.

NOTICE

Before opening the case, disconnect all power sources, any connection to external devices, including USB cables, and disconnect the UPS external battery.

Use a non-conductive pin or small tool to help extract the battery from its holder. Insert the new battery with a gentle push. You don't need tools to insert the battery. The battery is held into place by a spring contact.

Be sure to insert the battery so that the positive (+) terminal of the battery is in contact with the outer body of the battery holder, and the negative (-) terminal is in contact with the contact pad of the circuit board.

Reversing the battery polarity may damage the product.

The real time clock will reset its time immediately when the RTC backup battery is disconnected.

Software installation

Refer to the software installation section of the Strato Pi or Iono Pi user guide for detailed software installation and troubleshooting instructions.

The display and touch sensor unit used in Strato Pi Touch Display is the original 7” touch display developed by the Raspberry Pi Foundation. Refer to the raspberrypi.org website for additional software installation instructions.

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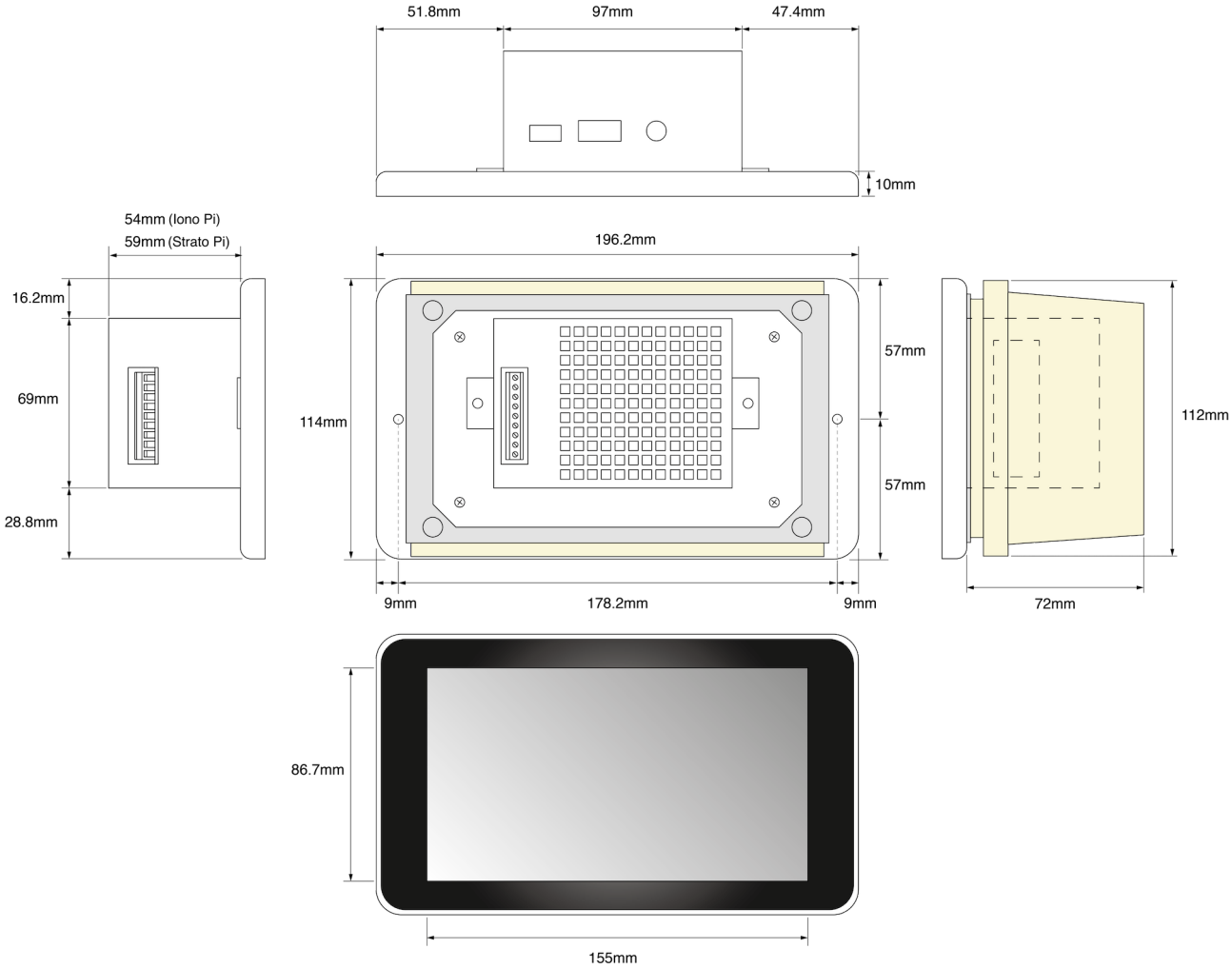
Technical specifications

Raspberry platform compatibility	Pi 3 Model B/B+ Pi 4 Model B
Raspberry Touch Display	display size: 7” diagonal resolution: 800 x 480 touch panel: 10-finger multi-touch
Operating temperature	Without SPBF10X: 0…+50 °C with SPBF10X: 0…+60 °C
Storage temperature	-20…+70 °C
Relative humidity	5% to 90% noncondensing
Protection degree	IP20
Fan noise (with SPBF10X fan option)	23.6 dBA

Refer to the user guide of the installed Strato Pi or Iono Pi board for the relative technical specifications.

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Dimensions



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Disposal

Waste Electrical & Electronic Equipment



(Applicable in the European Union and other European countries with separate collection systems). This marking on the product, accessories or literature indicates that the product should not be disposed of with other household waste at the end of their working life. To prevent possible harm to the environment or human health from uncontrolled waste disposal, separate these items from other types of waste and recycle them responsibly to promote the sustainable reuse of material resources. Household users should contact either the retailer where they purchased this product, or their local government office, for details of where and how they can take these items for environmentally safe recycling. This product and its electronic accessories should not be mixed with other commercial wastes for disposal.

The Pi Touch Display Kit contains a small non rechargeable manganese dioxide lithium coin battery. The battery is not accessible from the outside. You should first remove the back steel cradle to gain access to the circuit board. Always remove the battery before disposing of this product.

Installation and use restrictions

Standards and regulations

The design and the setting up of electrical systems must be performed according to the relevant standards, guidelines, specifications and regulations of the relevant country. The installation, configuration and programming of the devices must be carried out by trained personnel.

The installation and wiring of connected devices must be performed according to the recommendations of the manufacturers (reported on the specific data sheet of the product) and according to the applicable standards.

All the relevant safety regulations, e.g. accident prevention regulations, law on technical work equipment, must also be observed.

Safety instructions

Carefully read the safety information section at the beginning of this document.

Set-up

For the first installation of the device proceed according to the following procedure:

- ✓ make sure all power supplies and the external battery are disconnected
- ✓ install and wire the device according to the schematic diagrams on the specific product user guide
- ✓ after completing the previous steps, switch on the power supply and other related circuits.

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Conformity Information

The Pi Touch Display Mechanical Kit (XPTM10X) and the Wall Mount Back Box (XPTB10X) comply with the essential requirements of the 2011/65/EU and 2015/863/EU (RoHS) directives and harmonised standard.

The declaration of conformity is available at: https://www.sferalabs.cc

Refer to the documentation of the additional components for the relative conformity information.

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